



**High Performance Machinery**

1/29/2021

**~ FOR SALE ~**

**USED 2016 CUT 30P Wire EDM □ Only 383 Hours**

**Sell Price \$88,000.00 with Chiller**



*~ Left and Right Pics are Actual Picture of Cut30P, other is from brochure. More Pics are available ~*

**Proposal # KO-01292021-USED**

**Manufacturer: Agie-Charmilles (Swiss Engineering, Generator, electronics, Glass Scales, Drives, ICP Crash Protection and On Board CAM)**

**Model: CUT 30P ~ Year Mfg. and Install Date 2016**

**Condition: "As Is, Where Is" with NO Implied Warranty**

**Package Price does Include Installation on your floor and Basic Training**

**Working Warranty: HPM Technician will Install Cut P EDM.**

**"If" anything requires replacing to make operational, your company will be invoiced for parts only, labor will not be charged.**

**~ Any Freight or Rigging cost is responsibility of Buyer ~**

**Offered "Subject to Prior Sale"**

***See Terms: Purchase Order to HPM and Deposit of \$80,000.00, Check Holds EDM Financing 100% AVIALABLE from US BANK 3.50%/Estimates / \$1,598/60 months***

The GF AgieCharmilles CUT 30P wire EDM system combines the fast metal removal rates of the proven GF AgieCharmilles IPG generator with low hourly operating costs and an intuitive, easy to use control.

Windows control delivers efficiency through simple, easy to use setup and programming displays. The control architecture is designed specifically for EDM users that do not have the time or resources to become wire EDM Experts. It's the perfect choice for standard wire EDM needs. AC Cam Easy on-board CAM system provides an easy and convenient way to generate 2D geometries for erosion.

Full time collision protection on the X-Y-Z Axis, prevents damage in the event of an accidental movement on to the work piece or clamps. Makes Operators feel at ease operating.

IPG Generator utilizes Swiss design and technology and delivers a finer spark gap for better part geometry and excellent surface finish as low as RA 0.25um / (10uin.) *Great with Carbdie!*



**High Accuracy, Fast, Super Finishes**

Loaded with Standard Generator Technology

1 main + 4 finishing Cuts Ra 0.25 µm (10 µin)

1 main + 3 finishing Cuts Ra 0.35 µm (14 µin)

1 main + 2 finishing Cuts Ra 0.60 µm (24 µin)

*(See Brochure for More Information)*

**CUT 30P Specifications**

Net Weight 9788 lbs. ~ Machine Dimensions (122 x 110.2 x 91.5 inches)

System Dimensions (L x W x H) 76.6 x 79.1 x 86.1 inches

Max. Workpiece Dimensions (L x W x H) 41.3 in x 31.5 in x 13.78 in/

Axis Travel (X, Y, Z) 23.6 x 15.7" x 13.78" Axis Travel (U, V) ± 3.93 in

Permissible Workpiece Weight 2200 pounds

Maximum Cutting Height (**Submerged**) 13.78"/Generator IPG-V integrated / Max. Cutting

Rate Cutting Speed: 28.2 in<sup>2</sup>/hr

Surface Integrity minimum less than .00002" white layer

Surface Finish-Ra (Aa) 0.25 µm (10 µin)

Available Wire Sizes .006,.008,.010,.012 inches

Max Wire Spool 17.6 lbs (35 and 55 lbs. spool Optional)

Taper Angle (standard) 25° on 3.15" tall workpiece

Wire Guide Type Round diamond guides

**True Crash Protection on X-Y-Z Axis**

Measurement Device Glass Scales (XY)/encoder(UVZ) Control/Servo Resolution 0.000005 in  
CNC Control Processors Pentium

Operator Interface 17"-LCD-display, Keyboard and mouse Hard Disk Drive Capacity 20GB -

Ethernet LAN (Local Area Network), 1 USB Data Storage Media Port Operating System

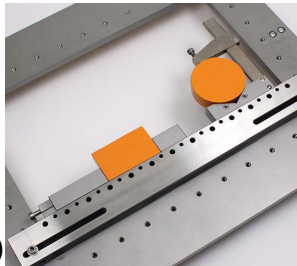
Microsoft® Windows® XP

**Includes: \* Isolation Transformer, DI Bottles and Chiller and Manuals**

**\*\* 100% FINANCING is AVAILABLE through US BANK \*\***

**3R Tooling Packages are Available and can be added to lease or purchased;**

**A)3R-209-860.3 (One)EconoRuler 860mm with (Two) 3R-261.1 clamps.... \$4,985.00**



(A)



(B)

**B) 3R-209-860.2 Package (2 Rulers) 860mm Econo Rulers w/ accessories .... \$7,550.00**

Unit Kit for mounting fast to the back part of the WEDM Table. Provided with Anchor Bolts, Toe Clamps, 5+Zeroline Spacers, Edge Clamps and Mounting Hardware

*\*We can offer More Options upon discussion of your type of work holding requirements*

Reference our Proposal # **KO-01292021-USED** and that your company accepts our Terms and conditions stated on next Two pages.

Please contact me with any questions you may have:

Ken Otzel / President (508) 958-5565 [otzl@aol.com](mailto:otzl@aol.com)

Address Order and payments to: HPM,LLC, 52 Fox Run Road, Bellingham, MA 02019



# High Performance Machinery

## TERMS AND CONDITIONS:

**QUOTATION AND ACCEPTANCES:** All quotations are valid for a maximum of 30 days from the date of the quotation January 29, 2021 or subject to availability. Order acceptance may be subject to prior sale or other disposition, and may change without notice. Specifications are approximate, intended solely as a guide and are not binding. It is the Buyer's responsibility to inspect the equipment at its location prior to purchase and ascertain if the specifications, description, and condition of the equipment conform to the Buyer's requirements. All prices are net, payable in US Dollars and cover only the goods and services expressly specified, and unless otherwise expressly stated, do not include rigging, freight, taxes, customs fees, insurance, skidding, crating, preparation of machine for shipment, including disconnection, or other charges. Buyer must issue a purchase order to Seller which must include the Seller's reference number. Buyer's order is not binding to the Seller until such an order is accepted in writing by the Seller. Invoice constitutes acceptance and is binding to the Buyer unless stated otherwise on the invoice. Once the order is accepted by the Seller, it may not be cancelled or changed, including any accessory items such as tooling, options, software or peripherals by the Buyer. The Buyer is not entitled to delay shipment, except with the written consent and upon terms and conditions approved by the Seller in writing. In case of cancellation of any order, there shall be immediately due and payable an amount equal to twenty percent (20%) of the list price for such item, plus any other costs borne by the Seller in association with acquiring the Goods, such as special engineering, tooling, fixtures, adaptations, shipping, etc.

**TERMS:** Ninety percent (90%) down payment non-refundable with order and payment in full by certified funds two days prior to disconnection and/or shipping, unless specifically agreed to in writing. All payments are to be in U.S. Dollars. All sales are subject to and Buyer agrees to pay applicable federal, state, and local use, sales, and excise taxes in addition to the quoted purchase price. Generally such tax will be added to the purchase price of the Goods at the time of invoice as a separate charge to be paid by the Buyer. Buyer agrees to pay all such taxes whether imposed directly to the Buyer or collected by the Seller for payment of such tax. Failure of Buyer to provide adequate sales tax exemption information prior to the sale does not excuse Buyer from paying any tax associated with the purchase of Goods, either directly or to the Seller. If adequate tax exempt information is not provided at or before the purchase, the Buyer will remain responsible for any and all sales tax invoiced to them by the Seller, sales tax is a non-removable item once invoiced. We do not accept credit card transactions for machine purchases.

**DELIVERY:** The shipping date is approximate only, is subject to availability of the equipment, payment from the Buyer, and is contingent upon delays or non-performance occasioned by third parties. Unless otherwise specifically stated in writing by the Seller, all goods are FOB Origin and it is the Buyer's responsibility to deinstall and prepare the machine for shipment, rig the machine onto the Buyer's truck and arrange for all agents to perform these services. Title of the Goods transfers to the Buyer when the product is turned over to any agent of the Buyer for deinstallation, rigging, crating, freight carrier or any other agent of the Buyer who represents the Buyer to in anyway deinstall, prepare, move, or otherwise make alterations to the machine prior to or at shipment. All machines must be shipped on air-ride truck and trailer and tarped. In the case that the Seller makes arrangements with other outside agents or third parties on behalf of the Buyer to perform any services in which the Seller will then pass the cost onto the Buyer, the title of the Goods transfers to the Buyer prior to those services being initiated and the Seller is not responsible for insuring the Goods for any of those services or for any damage, injury, accident or other possible claims that occur during the agents possession of the Buyer's Goods.

**NON-LIABILITY OF SELLER:** The Seller will not be responsible for any delay in the performance of its obligations beyond its reasonable control, including delivery or shipment of any Goods, or for any damages suffered by the Buyer as a result of such delay, when such delay is, directly or indirectly, caused by, or arises, without limitation, from fires, floods, accidents, sabotage, riots, acts of God, war, governmental interference, restrictions, order or embargoes, strikes, labor difficulties, shortages of labor, fuel, power, materials or supplies, transportation delays, or default on the part of the Seller's suppliers or any cause which renders the Seller's performance commercially impractical. In no event whether as a result of breach of contract or warranty of tort, will the Seller be liable for any incidental or consequential damages including, but not limited to damages for loss of revenue, cost of capital claims, service interruptions or failure of supply, and costs and expenses incurred in connection with labor, overhead, transportation, installation or removal of products.

**LIMITATION OF WARRANTIES:** The equipment described herein is pre-owned used goods and is offered "as is" unless expressed otherwise herein. Seller makes no warranties of any kind whatsoever, expressed or implied, and all implied warranties of merchantability and fitness for a particular purpose are hereby disclaimed and excluded from this agreement.

**MACHINE USE AND SAFETY:** Buyer acknowledges that the equipment described herein is equipment that was neither designed nor manufactured by the Seller. Seller has no knowledge of, or control over, the prior use or misuse of said equipment; nor does the Seller have knowledge or control over the further application of this equipment by the Buyer/User. It is the Buyer's/User's responsibility to provide proper safety devices and operate the equipment in a proper and safe manner for any use, operation, or setup, and to take all necessary steps to conform to all federal, state, and local government safety standards and all industry safety standards, including OSHA or other regulatory body.

**INDEMNIFICATION:** Buyer/User agrees to indemnify and hold harmless Seller from any and all claims, losses, liabilities, or lawsuits arising out of or relating to the use of or in any way involving injury or accident occasioned by this equipment. This includes, but is not limited to, that alleged to be caused from improper or negligent design, maintenance, construction, reconstruction, repair, alteration or modification of the equipment by the Seller, its agents, employees or other party; claims involving or alleging breach of any implied warranty of merchantability, fitness for purpose, or safety of the equipment; claims involving allegations of failure, negligent or otherwise, on the part of federal, state, and local statutes, rules or regulations applicable to such equipment including the Occupational Safety and Health Act of 1970; and claims involving or alleging negligence by Seller either alone or jointly with Buyer or any other person, firm or organization.

**ENTIRE AGREEMENT:** The Buyer acknowledges that these are the only terms and conditions of sale and are intended by the parties as a complete and exclusive statement of the terms of their agreement and supersedes all prior agreements, written or oral. Issuance of Seller's invoice or acknowledgement will become part of the agreement with respect to the subject matter of this quotation. Any terms and conditions stated on the back of the Seller's invoice become part of the agreement unless specifically written on the Seller's invoice. All prior conversations, agreements, or representations with respect to the subject matter are superseded. Seller reserves the right to correct typographical errors and omissions. No course of prior dealings between the parties and no usage of the trade shall be relevant to supplement or explain any term. Any agreement so made shall be governed by the law of the State of Massachusetts.

----- The END -----

Address Order and payments to: HPM,LLC, 52 Fox Run Road, Bellingham, MA 02019